

Table of Contents

INTRODUCTION	
The Future of Transportation	1
A History of Performance	2
<u>MARINE</u>	
250MDC EPA Tier 4/IMO Tier III Overview	
250MDC EPA Tier 4/IMO Tier III Key Benefits	6
L250MDC EPA Tier 4/IMO Tier III Engine Specifications	7
L250MDC EPA Tier 4/IMO Tier III Engine Ratings	8
L250MDC EPA Tier 4/IMO Tier III Genset Specifications	9
V250MDC EPA Tier 4/IMO Tier III Engine Specifications	10
V250MDC EPA Tier 4/IMO Tier III Engine Ratings	11
V250MDC EPA Tier 4/IMO Tier III Genset Specifications	12
250MDA/MDB IMO Tier II Overview	13
250MDA/MDB IMO Tier II Key Benefits	14
L250 IMO Tier II Engine Specifications	15
L250 IMO Tier II Engine Ratings	16
V250 IMO Tier II Engine Specifications	17
V250 IMO Tier II Engine Ratings	18
PARTS & SERVICE	
Parts & Services Overview	20
Remanufactured Solutions	21
Legacy Product Support	22
Global Distribution Network	23
Training & Certifications	24
APPENDIX	
Definitions	26

The Future of Transportation



Our position as a global transportation leader gives us a unique perspective on the megatrends that are impacting our customers and other stakeholders, namely: climate change, automation and digitization, and urbanization.

> -Rafael Santana Wabtec's President & CEO

Drawing on over 150 years of experience, we are leading the way in safety, efficiency, reliability, innovation, and productivity. Whether it's freight, transit, mining, industrial, or marine, our expertise, technologies, and people – together – are accelerating the future of sustainable transportation.

Wabtec's portfolio for marine & stationary power markets include:

- · Diesel Engines
- · Onshore Power Supply
- Extruded Rubber Marine Fenders
- High torque AC/DC motors
- · Engine cooling components

Visit our website for more information: wabteccorp.com

We Are Wabtec.

A History of Performance

Wabtec Corporation has been designing and building highperformance diesel engines for more than 50 years, serving the locomotive, marine and stationary power generation industries. Our world class engine manufacturing facilities in Pennsylvania are among the largest in the world for medium-speed engines.

Wabtec Corporation's family of mediumspeed diesel engines includes both inline and V models. Our marine engine series delivers continuous power ranging from

1,498 bkW to 4,700 bkW (2,009 bhp to 6,303

bhp) and can be configured to meet U.S. EPA Tier 4 as well as IMO MARPOL Annex VI Tier II and Tier III emissions levels.



Our legacy stationary engines deliver continuous power ranging from 1,961 bkW to 4,442 bkW (2,630 bhp to 5,957 bhp) and emergency standby power ranging from 3,544 bkW to 5250 bkW (4,752 bhp to 7,040 bhp).

Each engine features high-capacity turbochargers, efficient combustion design, electronic fuel injection (EFI) or Common Rail (CR) and can be integrated into marine and stationary systems to meet strict emissions levels.

With more than 22,000 engines in service worldwide in some of the most challenging industrial environments,

Wabteo's medium-speed engines are proven to be among the most dependable, durable and fuel-efficient engines available in the market. Our engines are supported by an extensive global parts distribution and service network.



250MDC EPA Tier 4/IMO Tier III



The 250MDC EPA Tier 4/IMO III emissions compliant engine is the most technologically advanced and fuel-efficient medium speed diesel engine ever built by Wabtec Corporation. The 250MDC marine diesel engines meet EPA Tier 4 and IMO III emissions standards with advanced exhaust gas recirculation that requires no urea-based aftertreatment. This advanced technology limits the formation of NO_{χ} in cylinder as opposed to removing NO_{χ} from the exhaust through an aftertreatment system, while maintaining world class fuel efficiency.

250MDC EPA Tier 4/IMO Tier III

Key Benefits



- Eliminates the need for space and weight provisions for an SCR system and urea storage tanks, preserving valuable cargo, accommodation, and tank space
- No additional operating expenses from urea use and catalyst replacements
- No hassle associated with planning for urea replenishment and handling urea onboard
- Reduces ship design complexity and shipyard installation time and cost compared to an engine with an SCR after treatment solution
- Robust and proven design, simple to operate
- World-class fuel efficiency and load response with practically no visible smoke
- High engine energy efficiency with more heat recovery available in jacket water system from EGR
- Narrow footprint allows ease of maintenance and packaging advantage

L250MDC EPA Tier 4/IMO Tier III

Engine Specifications

	8L250MDC	6L250MDC
Number of cylinders	8	6
Stroke cycle	4	4
Cylinder arrangement	inline	inline
Bore	250 mm (9.8 in)	250 mm (9.8 in)
Stroke	320 mm (12.6 in)	320 mm (12.6 in)
Compression ratio	15.0:1	15.0:1
Height w/ deep sump	2,785 mm (109.6 in)	2,785 mm (109.6 in)
Length	5,875 mm (231 in)	4,880 mm (192 in)
Width	2,087 mm (82 in)	1,995 mm (78.5 in)
Crankshaft center line marine sump	940 mm (37 in)	940 mm (37 in)
Crankshaft center line to mounting feet	308 mm (12.1 in)	308 mm (12.1 in)
Exhaust diameter	260 mm (10.2 in)	260 mm (10.2 in)
Dry weight w/flywheel	24,766 kg (54,600 lbs)	21,137 kg (46,600 lbs)

Engine dimensions and weights provided are approximate For detailed dimensions and weights reference application drawings

L250MDC EPA Tier 4/IMO Tier III

MCR Engine Ratings

Rated speed	bkW	bhp	Hz	kWe (96% eff.)
8L250MDC				
1000	2,500	3,353	50	2,400
900	2,250	3,018	60	2,160
6L250MDC				
1000	1,900	2,548	50	1,824
900	1,700	2,280	60	1,632

Maximum continuous rating (MCR) Maximum speed and load conditions at which the engine is capable of operating continuously for an unlimited number of hours per year.

Recommended Match Points

Application	ation Rated 8L250MDC		6L250MDC			
types	speed	Rpm	900	1000	900	1000
FPP	_	bkW	2,025	2,250	1,530	1,710
FPP	Power	bhp	2,716	3,017	2,052	2,294
	h Pc	bkW	1,913	2,125	1,145	1,615
FPP-HT	Match	bhp	2,565	2,850	1,938	2,166
CPP/EPP-		bkW	2,250	2,500	1,700	1,900
vs	Selle	bhp	3,018	3,353	2,280	2,548
CPP/EPP-	Propeller	bkW	2,250	2,500	1,700	1,900
cs		bhp	3,018	3,353	2,280	2,548

FPP = Fixed pitch propeller

FPP-HT = Fixed pitch propeller – high torque CPP/EPP-VS = Variable speed CPP or gen set CPP/EPP-CS = Constant speed CPP or gen set

Expanded definitions can be found in Appendix on page 26

L250MDC EPA Tier 4/IMO Tier III

Genset Specifications



	8L250MDC	6L250MDC		
Length	8,000 - 8,992 mm (315 - 354 in)	7,400 - 8,534 mm (291.3 - 336 in)		
Width	2,370 - 2,400 mm (93.3 - 94.5 in)	2,372 - 2,400 mm (93.4 - 94.5 in)		
Height	3,212 - 3,724 mm (126.5 - 146.6 in)	3,212 - 3,700 mm (126.5 - 145.7 in)		
Dry Weights				
7,500 - 12,032 kg (16,535 - 26,526 lbs)		6,700 - 11,848 kg (14,771 - 26,120 lbs)		
Alternator	9,500 - 13,500 kg (20,944 - 29,762 lbs)	8,486 - 13,536 kg (18,708 - 29,842 lbs)		
Coupling	621 - 1,500 kg (1,369 - 3,307 lbs)	610 - 1,500 kg (1,345 - 3,307 lbs)		
Engine	24,766 kg (54,600 lbs)	21,137 kg (46,600 lbs)		
Total	43,266 - 50,919 kg (95,385 - 112,257 lbs)	37,823 - 47,131 kg (83,385 - 103,906 lbs)		

Weights and dimensions depend on configuration For marine genset ratings please refer to the marine engine rating tables

V250MDC EPA Tier 4/IMO Tier III

Engine Specifications

	16V250MDC	12V250MDC
Number of cylinders	16	12
Stroke cycle	4	4
Cylinder arrangement	V	V
Bore	250 mm (9.8 in)	250 mm (9.8 in)
Stroke	320 mm (12.6 in)	320 mm (12.6 in)
Compression ratio	15.0:1	15.0:1
Height*	3,721 mm (147 in)	3,636 mm (143 in)
Length	6,285 mm (247 in)	5,209 mm (205 in)
Width	2,778 mm (109.4 in)	2,730 mm (107 in)
Crankshaft center line marine sump	1,161 mm (45.8 in)	1,077 mm (42.4 in)
Crankshaft center line to mounting feet	536 mm (21.1 in)	536 mm (21.1 in)
Exhaust diameter	610 mm (24 in)	610 mm (24 in)
Dry weight	34,350 kg (75,728 lbs)	28,667 kg (63,200 lbs)

*includes the exhaust stack and bellows

Engine dimensions and weights provided are approximate For detailed dimensions and weights reference application drawings

V250MDC EPA Tier 4/IMO Tier III

MCR Engine Ratings

Rated speed	bkW	bhp	Hz	kWe (96% eff.)
16V250MDC				
1000	4,700	6,303	50	4,512
900	4,200	5,632	60	4,032
12V250MDC				
1000	3,500	4,693	50	3,360
900	3,150	4,225	60	3,024

Maximum continuous rating (MCR) Maximum speed and load conditions at which the engine is capable of operating continuously for an unlimited number of hours per year

Recommended Match Points

Application	Rated		16V25	0MDC	12V25	0MDC
types	speed	Rpm	900	1000	900	1000
EDD	_	bkW	3,780	4,230	2,835	3,150
FPP	Power	bhp	5,069	5,673	3,802	4,224
	h Pc	bkW	3,570	3,995	2,678	2,975
FPP-HT	Match	bhp	4,787	5,358	3,591	3,989
CPP/EPP-		bkW	4,200	4,700	3,150	3,500
VS	elle	bhp	5,632	6,303	4,225	4,693
CPP/EPP-	Propeller	bkW	4,200	4,700	3,150	3,500
cs		bhp	5,632	6,303	4,225	4,693

FPP = Fixed pitch propeller

FPP-HT = Fixed pitch propeller – high torque

CPP/EPP-VS = Variable speed CPP or gen set **CPP/EPP-CS** = Constant speed CPP or gen set

Expanded definitions can be found in Appendix on page 26

V250MDC EPA Tier 4/IMO Tier III



	16V250MDC	12V250MDC
Length	9,200 - 10,203 mm (362.2 - 401.7 in)	8,000 - 9,352 mm (315 - 368.2 in)
Width	2,700 - 2,779 mm (106.3 - 109.4 in)	2,700 - 2,730 mm (106.3 - 107.5 in)
Height	3,420 - 4,300 mm (134.6 - 169.3 in)	3,420 - 4,336 mm (134.6 - 170.7 in)
Dry Weights		
Baseframe	8,900 - 12,500 kg (19,621 - 27,558 lbs)	7,700 - 12,875 kg (16,976 - 28,386 lbs)
Alternator 16,000 - 23,000 kg (35,274 - 50,706 lbs)		13,000 - 17,421 kg (26,660 - 38,407 lbs)
Coupling	683 - 1,800 kg (1,506 - 3,968 lbs)	683 - 1,600 kg (1,506 - 3,526 lbs)
Engine	34,350 kg (75,728 lbs)	28,667 kg (63,200 lbs)
Total	61,050 - 70,533 kg (134,592 - 155,499 lbs)	50,857 - 59,647 kg (112,121 - 131,498 lbs)

Weights and dimensions depend on configuration For marine genset ratings please refer to the marine engine rating tables

250MDA/MDB IMO Tier II



The 250MDA/MDB IMO II emissions compliant marine engine series includes both inline and V models and delivers a continuous power range from 1,498 bkW to 4,239 bkW (2,009 bhp to 5,685 bhp). The engines are based on a rugged one-piece iron casting mainframe for excellent vibration dampening characteristics and long-term stability to minimize bore distortion. Our easy to service unitized cylinder assembly concept enables quick change outs for increased engine uptime.

250MDA/MDB IMO Tier II

Key Benefits



- Durable engine design to support extended maintenance and overhaul intervals
- Easy to service through large doors on mainframe to access crankcase; camshafts that are arranged in individual sections; a sectional exhaust manifold and a unitized cylinder assembly concept
- Reliable engines with rugged construction and quality assured parts
- Fuel efficient through a high capacity turbocharger, electronic fuel injection and efficient combustion management by our EC2+ engine controller
- Fuel and lube-oil consumption among the lowest in the industry

L250 IMO Tier II

Engine Specifications

	8L250MDA	6L250MDA
Number of cylinders	8	6
Stroke cycle	4	4
Cylinder arrangement	inline	inline
Bore	250 mm (9.8 in)	250 mm (9.8 in)
Stroke	320 mm (12.6 in)	320 mm (12.6 in)
Compression ratio	16.8:1	16.8:1
Height w/ deep sump	2,962 mm (116 in)	2,962 mm (116 in)
Length	5,949 mm (234 in)	5,138 mm (202 in)
Width	1,950 mm (77 in)	1,950 mm (77 in)
Crankshaft center line marine sump	940 mm (37 in)	940 mm (37 in)
Crankshaft center line to mounting feet	308 mm (12.1 in)	308 mm (12.1 in)
Exhaust diameter	457 mm (18 in)	457 mm (18 in)
Dry weight	20,856 kg (45,980 lbs)	17,295 kg (38,129 lbs)

Engine dimensions and weights provided are approximate For detailed dimensions and weights reference application drawings

L250 IMO Tier II

Engine Ratings

Dated aread	bk	w	bl	пр	Hz
Rated speed	MCR	Overload	MCR	Overload	п
8L250MDA					
1050	2,330	2,564	3,125	3,438	NA
1000	2,219	2,441	2,976	3,274	50
900	1,998	2,198	2,679	2,947	60
6L250MDA					
1050	1,748	1,922	2,344	2,578	NA
1000	1,664	1,831	2,232	2,455	50
900	1,498	1,648	2,009	2,210	60

Maximum continuous rating (MCR) Maximum speed and load conditions at which the engine is capable of operating continuously for an unlimited number of hours per year.

Overload Power is power which an engine may be permitted to deliver, with a duration and frequency of use depending on the service application, at stated ambient conditions, immediately after operating at the continuous power restricted to 1 hour in a 12 hour time span.

V250 IMO Tier II

Engine Specifications

	16V250A/B	12V250A/B
Number of cylinders	16	12
Stroke cycle	4	4
Cylinder arrangement	V	V
Bore	250 mm (9.8 in)	250 mm (9.8 in)
Stroke	320 mm (12.6 in)	320 mm (12.6 in)
Compression ratio	16.8:1	16.8:1
Height	3,275 mm (129 in)	3,190 mm (126 in)
Length	5,684 mm (224 in)	4,808 mm (189 in)
Width	2,468 mm (97 in)	2,468 mm (97 in)
Crankshaft center line marine sump	1,162 mm (46 in)	1,077 mm (42 in)
Crankshaft center line to mounting feet	536 mm (21 in)	536 mm (21 in)
Exhaust diameter	610 mm (24 in)	610 mm (24 in)
Dry weight	30,844 kg (68,000 lbs)	23,400 kg (51,600 lbs)

Engine dimensions and weights provided are approximate and based on B-series For detailed dimensions and weights reference application drawings

V250 IMO Tier II

Engine Ratings

Rated speed	bkW		bhp		Hz
	MCR	Overload	MCR	Overload	пZ
16V250MDA					
1050	4,239	4,664	5,685	6,254	NA
1000	4,038	4,442	5,415	5,957	50
900	3,632	3,995	4,870	5,357	60
12V250MDA					
1050	3,180	3,499	4,265	4,692	NA
1000	3,028	3,330	4,060	4,466	50
900	2,726	2,998	3,655	4,021	60

Maximum continuous rating (MCR) Maximum speed and load conditions at which the engine is capable of operating continuously for an unlimited number of hours per year.

Overload Power is power which an engine may be permitted to deliver, with a duration and frequency of use depending on the service application, at stated ambient conditions, immediately after operating at the continuous power restricted to 1 hour in a 12 hour time span.





Genuine OEM parts and services are available from Authorized Wabtec Partners to keep your installed base in top shape. Wabtec's spare parts are manufactured to precise tolerances in the same factory as our Diesel Engines, where they undergo stringent testing to ensure quality, reliability, longevity and safety. Only by using genuine spare parts can you maintain the integrity, performance and reliability of your diesel engine and even prolong the useful life of the engine.

Worldwide shipping is available from our distribution center with expert teams supporting 24/7/365 operations.

To find your local Authorized Wabtec Partner visit: wabteccorp.com/marine-solutions

Remanufactured Solutions



Our remanufactured component solutions enable customers to replace old serviceable components with certified OEM quality replacements.

Customers can choose to purchase remanufactured components through Repair and Return or Unit Exchange options, where offered and applicable for that given component. In either case, units go through a comprehensive teardown, requalification, and assembly process that ensures remanufactured units perform at par with corresponding new units.

Available at a fraction of the cost of purchasing new parts, Wabtec's certified remanufactured component solutions extend the life of the component and restore original performance.

Legacy Product Support



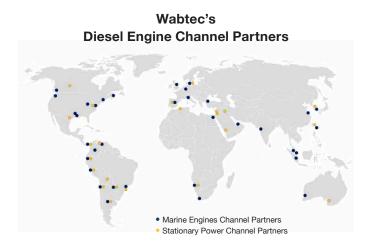
Wabtec's legacy V228 marine engine was introduced more than 15 years ago. Over 300 engines have been deployed in some of the world's most challenging industrial environments and proven to be among the most dependable, durable and fuel-efficient engines available in the market.

This engine series is renowned for its rugged modularized construction and unitized cylinder assembly concept which enables quick change outs for ease of maintenance and increased engine uptime. While this engine series is superseded by the 250 series, which is based on more advanced engine technology, genuine OEM V228 spare parts and services remain available from our partner network to support the installed base.



Wabtec delivered over 500 legacy V228 and V250 series diesel engines and generator sets for dependable, long lasting, and fuel-efficient stationary power solutions. Genuine OEM spare parts and services remain available from our partner network to support the installed base.

Global Distribution Network



A network of parts distribution centers and service representatives is available 24/7 around the globe to support more than 22,000 medium speed engines that are deployed worldwide.

Training & Certifications

Learn from the diesel engine experts.

In addition to product and service support, Wabtec provides comprehensive instruction in diesel engine maintenance. The learning facility in Erie, Pennsylvania, features classrooms, computer-simulated training and an engine laboratory. Our instructors also provide on-site training at customer locations around the world. We offer custom-designed instructional courses, computer-based learning aids, expert technical advisors, training videos and train-the-trainer programs.

Marine class certifications:

- KR
- ABS
- DNV
- LR
- BV
- GI
- RINA
- RMRS

Quality certifications:

- ISO 9001
- · Six Sigma



Appendix

Definitions

Maximum continuous rating (MCR) Maximum speed and load conditions at which the engine is capable of operating continuously for an unlimited number of hours per year.

Overload Power is power which an engine may be permitted to deliver, with a duration and frequency of use depending on the service application, at stated ambient conditions, immediately after operating at the continuous power restricted to 1 hour in a 12 hour time span.

Continuous power (COP) The maximum power which the generating set is capable of delivering continuously while supplying a constant electrical load when operated for an unlimited number of hours per year.

Prime power (PRP) The maximum power which a generating set is capable of delivering continuously while supplying a variable electrical load when operated for an unlimited number of hours per year. Load factor over a 24-hour period is less than 70%.

Limited-time running power (LTP) The maximum power available for which the generating set is capable of delivering for up to 500 hours of operation per year. Load factor may be up to 100%.

Emergency standby power (ESP) The maximum power available during a variable electrical power sequence for which a generating set is capable of delivering in the event of a utility power outage or under test conditions for up to 200 hours of operation per year.

FPP A vessel where the engine powers a fixed pitch propeller. Examples: tug boats, cargo vessels, fishing vessels

FPP-HT A vessel where the engine powers a fixed pitch propeller which demands extended maximum engine torque.

Examples: river push boats, tow boats, dredge pumps

CPP/EPP-VS A vessel where the engine operates at a variable speed to power a controllable pitch or an electrically powered propeller

CPP/EPP-CS A vessel where the engine operates at a constant speed to power a controllable pitch or an electrically powered propeller





Drawing on over 150 years of experience, we are leading the way in safety, efficiency, reliability, innovation, and productivity. Whether it's freight, transit, mining, industrial, or marine, our expertise, technologies, and people – together – are accelerating the future of sustainable transportation.

To learn more, contact us: MSDProducts@wabtec.com



wabteccorp.com/marine-solutions





